



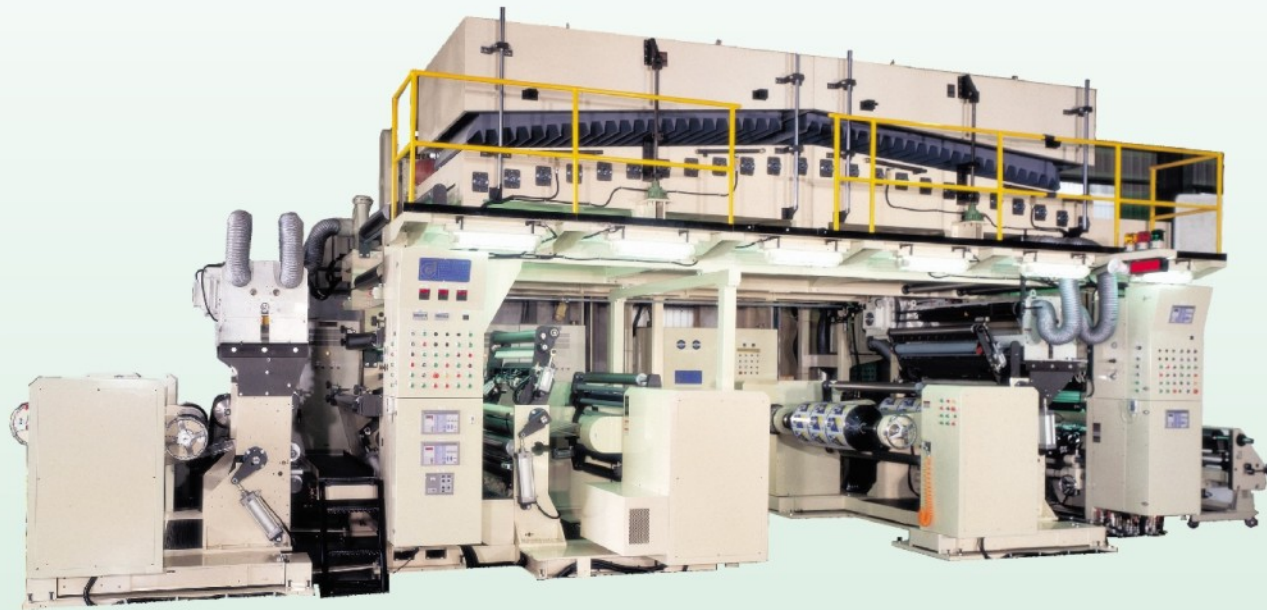
嘉昶

CHIA CHANG

MODEL: CCI-SDL -W 1000 MM

溶劑型及無溶劑型兩用複合機

SOLVENT BASE AND SOLVENTLESS COMBINATION COATING & LAMINATING MACHINE



專業製造凹版凸版
印刷塗佈機械整套設備

SPECIALIZING IN MANUFACTURING ROTOGRAVURE & FLEXOGRAPHIC
PRINTING PRESS, COATING MACHINE AND IN LINE COMPLETE SET

"嘉昶牌" 溶劑型及無溶劑型兩用複合機

1. 料種類厚度

Materials to be handled :

BOPP	雙向延伸聚丙烯	: 20 - 40 μ
PET	聚酯	: 12 - 30 μ
O-NYLON	尼龍	: 15 - 25 μ
METALISED FILM	鍍鋁聚丙烯	: 25 - 40 μ
CPP	T型模壓出聚丙烯	: 25 - 40 μ
PE	聚乙烯	: 25 - 90 μ (ON SUB-UNWINDER)
Aluminum foil	鋁箔	: 6 - 30 μ (ON SUB-UNWINDER)

2. 容許張力範圍:

Tension range

Unwinder	給料座	: 4 - 25 Kg
Sub-unwinder	副給料座	: 3 - 20 Kg
Rewinder	捲取座	: 5 - 35 Kg,

3. Max web width

最大材料寬度 : 1000 , 1200 mm

4. Max reel dia.

最大材料捲徑:

Unwinder	給料座	: ϕ 800 mm (turret type with flying splicing)
Sub-unwinder	副給料座	: ϕ 600mm (turret type with flying splicing)
Rewinder	捲取座	: ϕ 800mm (turret type with flying splicing)

5. 機械速度

Machine speed : 220 M/min

溶劑型複合時工作速度

Working speed for solvent base type : 180 M/min

無溶劑型複合時工作速度

Working speed for solventless type : 200 M/min

STANDARD EQUIPMENT: 標準配備

- 溶劑型複合時乾燥系統可使用: 電氣, 蒸汽, 瓦斯或熱煤油系統
For solvent base drying system is available by electric, steam, gas or thermal oil system.
- 溶劑型與無溶劑型複合加熱輥及無溶劑型塗工輥可使用: 溫水加熱循環系統
For solvent base and solventless laminating heating roller and coating roller(solventless) are available by warm water circulation system.
- 溶劑型與無溶劑型塗佈機構採推車式快速更換系統
Solvent base and Solventless coating roller provision is by trolley quick change system.

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MACHINE HORSE POWER, AIR VOLUME AND HEATER CONSUMPTION:

最高機械速度 Max machine speed	M/min	220	
最高工作速度 Max working speed	M/min	For Solvent Base type (溶劑型) 180	For Solventless Type (無溶劑型) 200
給料座 Unwinder	KW	電磁粉式剎車或AC向量馬達驅動 Powder brake+0.75kw motor for pre-rotation or by 3.75kw AC Vector motor direct driving	電磁粉式剎車或AC向量馬達驅動 Powder brake+0.75kw motor for pre-rotation or by 3.75kw AC Vector motor direct driving
給料座轉換架 Unwinder turret motor	KW	0.75	0.75
副給料座 Sub unwinder	KW	電磁粉式剎車或AC向量馬達驅動 Powder brake+0.75kw motor for pre-rotation or by 3.75kw AC Vector motor direct driving	電磁粉式剎車或AC向量馬達驅動 Powder brake+0.75kw motor for pre-rotation or by 3.75kw AC Vector motor direct driving
副給料座轉換架 Sub unwinder turret motor	KW	0.75	0.75
塗工座 Coating roller	KW	2.2	2.2
塗佈帶取轉移輪 Application & transfer roller	KW	2.2	2.2
複合輪座與乾燥道導輪 Laminating roller and guide rollers tunnel dryer	KW	7.5	7.5
捲取座 Rewinder	KW	5.5X2 sets	5.5X2 sets
捲取座轉換架 Rewinder turret motor	KW	0.75	0.75
乾燥風車 air supply blower	KW	5.5X2 sets	N/A
排風風車 Exhaust blower	KW	3.75X2 sets 0.75X1 set	0.75KW 1set
第一區乾燥熱量需求 No.1 section heater source req.	KW	60000 (75KW)	N/A
第二區乾燥熱量需求 No.2 section heater source req.	KW	85000 (99KW)	N/A



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